

1. Remove five T10 screws as the picture shown.



2. Follow the video and remove the lid and the cap housing. Beware the cable of the filament sensor.
[Youtube Video](#)
3. Thoroughly check the red-black cable of the filament sensor if there's any damage. Also check the connectors on the electronic board if the cables are connected properly.
4. The sensor itself can be checked. Remove the module from the cap housing. Open up the module by removing the 2 screw on the module.

